



Dart Aerospace Ltd.
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D3121-241
Job Sheet 205464



Part No: D3121-241

Job Qty: 100 pcs

DAS
21
9-89

Part Name: Bearing Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/10/20

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 2/4/20

Type: SOLD

Description: Order 22139

Note: DWG REV E IPP Rev:A 04.02.18 New issue KJ/DS IPP Rev:B ECN 1060 07-11-12 DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
130	Small Fab - 1	100 pcs	2/4/20	2/4/20	0.00	0.99	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	JAN 17 2020
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
							Small Fab - 9	
							Small Fab - Various 1	
140	QC 5	100 pcs	2/4/20	2/4/20	0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	JAN 17 2020
							QC 5 - 61	9-89
							QC 5 - 81	
150	Packaging 3-1 - Stock - B4B	100 pcs	2/4/20	2/4/20	0.00	0.00	Packaging 3 - 1 - B4B	
		110 Pcs					Packaging 3 - 2 - B4B	



Container No: S248329



Part: D3121-241

Job No: 205464

Serial No/Batch: S248329

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 01/17/20

Plex 1/10/20 2:51 PM Dart.Renwick.Jennifer

ST019
JAN 20 2020

				Packaging 3 - 3 - B4B ✓	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	100 pcs 110	2/4/20	0.00 0.00	QC 21 - SA - 21 ✓	ST019
				QC 21 - SA - 70	
				QC 21 - SA - 53	DAS 21 JAN 20 2020

Part Op 130 - Small Fab -1-Press D3121-23 Bearing into D3121-25 Cap as per Dwg D3121
 Descriptions: 140 - QC5- Inspect part completeness to step on W/O
 150 - identify as per dwg & Stock Location:
 160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3121-23	Bearing	100 pcs (1 ea)	130-Small Fab - 1	50x S213196-60x S217600
D3121-25	Delrin Cap	100 pcs (1 ea)	130-Small Fab - 1	4x S217701-5x S2140332 100x S2147441-1x S2147720

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
130-Small Fab - 1	D3121-23	100	72	0
	D3121-25	100	63	0

Part Specifications

Specifications could not be found.